

# Werba Mobility

Rubber Product Line

## Rubber Line Portfolio

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The linear economy is the rubber sector's most significant challenge; decoupling from it requires an entirely new raw material base. Implementing a circular resource approach enables a sustainable future for the rubber industry. Alternatives to hydrocarbon-based materials are needed to improve circularity.

Werba-Chem has set a goal to develop new replacements; native organic-based materials. Plant substances are the future.

Werba-Chem focuses on developing solutions with significantly improved ecological impact in which no fossil-fuel based products are needed. This saves natural resources and makes the sourcing process more flexible.

Our ultimate goal is to produce industrial chemicals using renewable energy and plant-based raw materials.

Werba - Chem is your partner in making sustainable changes to your production processes.

Our team is available for inquiries and requirements with passion and conviction.

## Our Rubber Division focuses on developing:

- > Replacements for petroleum-based additives.
- > Secondary raw materials.
- > Solutions to reduce the energy consumption of manufacturing processes.

The prerequisite is the use of the raw materials that are safe for humans, animals and the environment.



## Tap your full optimizing potential with the help of our products

WERBATEC® WERBASIL® WERBABLEND® WERSUL® WERBALINK® WERBALUB®

- Reduced energy costs and less waste during mixing
- Shorter processing time
- Bring more cost reduction
- Less "reject" due to higher quality of extrusion
- Higher building or green tack of semi-finished products

## **Anti-ozonant waxes**

Description

+ Application

#### **WERBATEC®** KNK

light yellowish pastilles or micro-pearls

#### Wax for light and dark compounds

++ Truck tyres, AGRO

#### **WERBATEC®** F

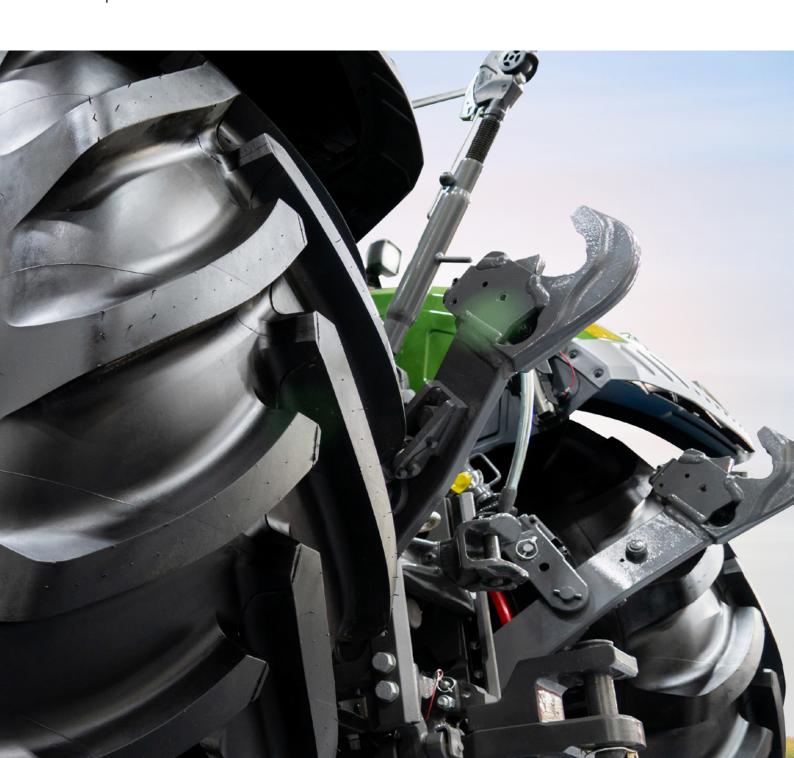
light yellowish pastilles or micro-pearls

- Special ozone protection wax for dark compounds.
- + Technical rubber goods

#### **WERBATEC®** W

light yellowish pastilles or micro-pearls

- Wax for high quality light and dark compounds
- +<sup>↑</sup> Truck tyres, AGRO



## **Multifunctional resins**

## Tackifying & Homogenizing

Description

Function

+ Application

#### Werbablend H90

Small, black, free-flowing pearls

C9 Resin

\* Homogenizer for dark compounds

\* Rubber blends

#### Werbablend HR95

Yellow-orange granules or pastilles

1 C5/C9 Resin

A PAH free, homogenizer for dark compound

\* Rubber blends

#### Werbablend WB H200, H200S

Yellow - brown flakes

Phenol and PHA free resins

Green Tack homogenizer and improver

+ ↑ Technical rubber goods, tyres

#### Werbablend HP 125 🥖

Yellow - brown flakes

Phenol and PHA free resins

**\$** Strong Green Tack and homogenizer improver

+

† Technical rubber goods, tyres



## **Processing aids**

Description

Function

+**†** Application

#### Werbalub ZS 🥖

Grey-brown flakes, pastilles or micro-pearls

Highly efficient zinc soap

Thernal lubricant

+**†** Technical rubber goods, tyres

#### Werbalub ZP 🥖

Beige-brown micro - flakes or pastilles

Composition of zinc soap and esters

Internal and external lubricant for extrusion and injection moulding

+ Technical rubber goods, tyres

#### Werbalub PP

Grey-brown flakes, pastilles or micro-pearls

Composition of zinc soap and synthetic waxes

★ Internal and external lubricant for non-conductive compounds UV resistance (Xenon Test)

+**†** Technical rubber goods

#### Werbalub PEO

Off white granules

Multifunctional blend of synthetic waxes

Form giving and mould release

\* External lubricant for special application

+**†** Technical rubber goods

### Werbalub CP // //

White flakes or pastilles

Composition of special synthetic esters

Highly efficient external lubricant

Dispersion improver for high silica filled compounds

+ Technical rubber goods, tyres

#### Werbalub GP 🕖

White flakes or pastilles

Composition of synthetic waxes and esters

Internal and external lubricant for non-conductive compounds

+ ↑ Technical rubber goods, tyres

#### Werbalink SIGL 50

White powder

Dispersion agent (Liquid on carrier)

Silica dispersion improver

+

† Technical rubber goods, tyres



## Peptizer

Description



**+**<sup>♠</sup> Application

#### **Werbatec P10**

Yellow powder

Pure DBD

\* Peptizer active substance

+<sup>↑</sup> Natural Rubber

#### Werbatec P250

Beige-brown micro-flakes or pastilles

 Composition of processing aid and peptizer for light and dark compounds

Flowing properties improver

Processing promoter

+<sup>+</sup> Natural Rubber

#### Werbatec P300

Beige-brown micro-flakes or pastilles

 Composition of processing aid and peptizer for light and dark compounds

# High - quality extrusion

+<sup>↑</sup> Natural Rubber

#### Werbatec P400

Green granules

DBD peptizer with 40% active substance

Mastication

+**†** Natural Rubber

## **Mineral fillers**

## Synthetic silica

#### Werbasil W3P

White powder

• Synthetic amorphous silica, avg. BET 170 m2/g

→ Technical Rubber goods, tyres

#### Werbasil W4G

White micro-granules

• Highly dispersible silica (HDS); avg. BET 210 m2/g

+**†** Tyres

#### **Natural silica**

#### Werbalink

• Products are functional fillers and/or mixtures of functional fillers.

Filler	BET m²/g	x 50 μm Lasergraph	d 50 µm Sedigraph
WERBALINK® VPK 76 (82/84) mineral extender, platy, silicate based	19	×	1.3
WERBALINK® BC functional filler, decreases the gas permeability	22	2.7	1.0
WERBALINK® MPK 2 mineral extender calcined	15	2.0	X
WERBALINK® KK 20R calcined kaolin	13	1.9	1.8
WERBALINK® DP blend of lamellar minerals good for inner liner	14	5.0	X
WERBALINK® EP	15	2.3	X



#### WERBALINK® VPK 76

Mineralogy: layered silikate mineral, 90% kaolinite, remains include mainly mica.

**Description:** chemically inert, hydrophilic (OH-groups allows interaction with water and air humidity); very low abrasiveness (Einlehner method).

**Properties in rubber compound:** compared to standard china clay quality, Werbalink VPK 76 increases strength and hardness of vulcanized product.

#### WERBALINK® MPK 2

**Mineralogy:** 90% amorphous structure and remaining crystalline phase is a mixture of muscovite, anatase, kaolinite, quartz.

**Description:** chemically inert, partly calcined, hydrophobic, low level of OH-groups, low affinity to water, porous, the particles have a low tendency to stick together.

**Properties in rubber compound:** excellent extrusion and good physical mechanical properties, reduction of plating of mouth pieces and forms, elimination of porosity.

#### WERBALINK® KK 20 R

**Mineralogy:** 85% amorphous structure and remaining crystalline phase is a mixture of muscovite, anatase, kaolinite, quartz.

**Description:** chemically inert, full calcined, hydrophobic, without OH-groups, no affinity to water, closed, the particles don't have tendency to stick together.

**Properties in rubber compound:** good physical-mechanical results, good extrusion properties, electrical resistance after vulcanisation can be increased.

#### **WERBALINK® EP**

Mineralogy: composition of various silicates

**Description:** Mineral blend of layered silicates and silica

**Properties in rubber compound:** semi-active filler for excellent extrusion properties in non-conductive compounds, reinforces mechanical properties

## **Plasticizers**

Description

Function

+**†** Application

#### Werbablend S-50

Yellow to brown liquid

Light paraffinic softener

+**♦** EPDM

#### Werbablend SX

Yellow to brown liquid

• Medium paraffinic softener

+**†** EPDM

#### Werbablend EHO

Yellow to brown liquid

• Renewable plasticizer in multiphase blend systems

Tg modificator for SBR

#### Werbablend FAE

Dark brown crumb

Factice

Oil replacement

+<sup>♣</sup> NR, SBR, BR, EPDM

#### Werbablend FAN

Light brown crumb

Factice

Oil replacement

+ CR, NBR

## Sulphur

### Natural grinded sulphur

#### Wersul 1

Yellow-grey powder

Fine grinded sulphur, oiled

#### Wersul 2

Yellow-grey powder

Grinded sulphur, oiled

#### **Insoluble Sulphur**

#### Polsinex 20 (HQ)

Yellow powder

Insoluble sulphur, oiled 20%

#### Polsinex 33 (HQ)

Yellow powder

Insoluble sulphur, oiled 30%



